



# PRODUCT DATA SHEET

## Water Base Spray No Wipe Stain Base

680-0027

DESCRIPTION	CHARACTERISTICS	SPECIFICATIONS
<p><b>Product Advantages:</b></p> <ul style="list-style-type: none"> <li>➤ This base is a slightly slower evaporating base than the solvent spray no wipe versions; it allows for more air manipulation to be used during application &amp; has better wetting properties.</li> <li>➤ The 0027 base accepts a pigment load of 896 colorants. This base will also accept water-soluble dyes; you can use combinations of dyes &amp; pigments to achieve colors, when using pigments only do not exceed 10% by volume. When used in combinations do not exceed 6% by volume of pigments &amp; 10 to 15 % of dye.</li> <li>➤ We do recommend that dyes are used primarily when making stain colors &amp; only using pigment as needed to mute colors or to stop color flip that is associated with pure dyes.</li> <li>➤ This base allows the applicator to overlap areas when needed due to variances in substrates without leaving overlap or color pooling.</li> <li>➤ 0027 spray base has a larger tolerance of application; this allows for less experienced applicators to achieve uniformity &amp; color consistency</li> </ul>	<p><b>Weight Solids:</b> 1.14%</p> <p><b>Volume Solids:</b> 1.10%</p> <p><b>Weight/Gallon:</b> 8.32 lbs/gal</p> <p><b>VOC (Reg/coating):</b> 5.13 lb/gal or 615 g/l</p> <p><b>VOC (Act./material):</b> .1784 lb/gal or 21.378 g/l</p> <p><b>HAPs:</b> 0</p> <p><b>Coverage:</b> 9.21 Sq. Ft. per gallon at one mil dry film thickness</p> <p><b>Dry Time:</b> <i>(Note: relative humidity and temperature will effect dry time)</i></p> <p><b>Shelf Life:</b> 6 months if unopened and stored in a cool dry area. Always rotate stock.</p> <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>	<p><b>Surface Preparation:</b> <b>New wood:</b> Remove any dirt, grease, glue or other contaminants and sand wood as required. Moisture content of wood should be 7-9%. <b>Old wood:</b> Strip old finishes completely and remove all contaminants from the surface. Make sure the surface is dry, sand as required. Finish as new work.</p> <p><b>Material Preparation:</b> Mix well when incorporating colorants and immediately before application of the stain.</p> <p><b>Application:</b> Apply as an even wet coat. Allow the stain to dry completely before applying the topcoat system.</p> <p><b>Clean Up:</b> Use water for clean up, followed by acetone to keep equipment clean. Dispose of in accordance with Federal, State, and Local regulations regarding pollution.</p>

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**CAUTION: DANGER! FLAMMABLE! VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMFUL. HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF THE REACH OF CHILDREN!** BEFORE using this product it is essential that the "Material Safety Data Sheet" describing the product as well as the "Product Label" be reviewed. If your company does not have such information or has any questions, contact the manufacturer.

Date: Nov. 2010